

STAGE 4 · WEST FRONTIER

Deliverable 4 of 4 · Engagement CS-2026-014

# Decision Memo

*A CCaaS vendor recommendation for Acme Manufacturing – prepared for VP IT, CFO, and the Board IT Subcommittee.*

<b>N</b> STAGE 1 <i>North Star</i>	<b>E</b> STAGE 2 <i>East Wind</i>	<b>S</b> STAGE 3 <i>South Spine</i>	<b>W</b> STAGE 4 <i>West Frontier</i>
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ENGAGEMENT	CS-2026-014	DATE ISSUED	September 3, 2026
DECISION BY	September 24, 2026	AUTHORITY	VP, Information Technology
FOR	VP IT · CFO · Board IT Subcommittee	LENGTH	3 pages · 8 min read

**RECOMMENDATION**

THE DECISION IN THREE SENTENCES

Sign with **NICE CXone**. Begin migration October 14, 2026. Complete by March 30, 2027.

<p><b>\$3.94M</b></p> <p>Five-year total cost of ownership</p>	<p><b>18.5%</b></p> <p>Savings vs. current run-rate</p>	<p><b>60 days</b></p> <p>MasterControl integration in production</p>
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21 CFR Part 11 audit-ready by go-live. MasterControl integration delivered via the NICE PS team in production within 60 days of contract signing.

**EXECUTIVE SUMMARY**

Cardinal Source ran the Cardinal Method end-to-end across 12 weeks. We evaluated 11 CCaaS vendors and scored 6 against a Medical-Device-Manufacturing-weighted rubric (Vendor Scorecard delivered August 12). NICE CXone scored **8.15 of 10**, narrowly ahead of Genesys Cloud at 8.00. The recommendation is NICE CXone – with Genesys Cloud held as a qualified alternative if commercial terms become problematic during contract negotiation.

The recommendation reflects three judgments: (1) NICE CXone's 21 CFR Part 11 implementation is one validation cycle ahead of Genesys, which materially lowers FDA inspection risk in the first 12 months post-go-live; (2) NICE's MasterControl integration depth satisfies the 4-minute call-to-record SLA without third-party integration risk; (3) the five-year TCO premium of ~\$48K/year versus Genesys is justified by the regulatory risk reduction.

**WHY NICE CXONE — THREE REASONS**

**1 21 CFR Part 11 — proven at peer manufacturers**

NICE CXone has three medical-device-manufacturer deployments where the Part 11 validation package was reviewed during FDA pre-inspection without findings. Genesys Cloud has one; the remaining vendors have zero. This is the single highest-weight dimension in our rubric (25%) and the one most directly tied to material Acme regulatory exposure.

**2 MasterControl integration — production-grade, not partner-built**

NICE's MasterControl integration runs in production at two peer manufacturers we reference-checked. Both confirmed sub-3-minute call-to-record latency at full load, well inside Acme's 4-minute SLA target. Five9 and Talkdesk rely on partner-built integrations, adding 6 weeks of implementation risk and a dependency on a third-party integrator we don't control.

**3 AI / voice analytics — the only production-ready offering**

NICE's Enlighten AI suite is in production at peer manufacturers today. Most competitors have announced equivalent capabilities; only NICE has shipped. While Acme's primary use case doesn't require AI / voice analytics in year 1, the analytics roadmap will materially affect quality-system efficiency in years 2–3.

**COMMERCIAL TERMS — NEGOTIATED**

**EXHIBIT 1 – QUOTED VS. NEGOTIATED**

5-year value

COMPONENT	QUOTED	NEGOTIATED	5-YR VALUE
Licensing (360 seats)	\$118/seat/mo	\$96/seat/mo	\$2,073,600
Professional services	\$640,000	\$420,000	\$420,000
MasterControl integration	\$185,000	\$140,000	\$140,000
Part 11 validation package	\$95,000	Included	\$0
Training	\$72,000	\$48,000	\$48,000
Support (Premier tier)	\$144,000/yr	\$120,000/yr	\$600,000
Overage buffer (40 seats)	\$118/seat/mo	0 for 6 mo	\$201,600
<b>Five-year total</b>			<b>\$3,483,200</b>

Run-rate at year 3: **\$668,160/yr** – inside the Stage 1 target of \$671,580.

**IMPLEMENTATION PLAN**

**EXHIBIT 2 – PHASED ROLLOUT**

UCCE retained through parallel-run period

PHASE	WINDOW	SITES	RISK
Validation + UAT	Oct 14 – Nov 30, 2026	2 pilot	Medium
Phase 1 — manufacturing	Dec 1 – Jan 31, 2027	24	Low
Phase 2 — clinical affairs	Feb 1 – Feb 28, 2027	18	<b>HIGH</b>
Phase 3 — remaining	Mar 1 – Mar 30, 2027	34	Low
Parallel run + rollback	Through Jun 30, 2027	All	Low

**RISK REGISTER**

**EXHIBIT 3 – KEY RISKS & MITIGATIONS**

Likelihood · Impact

RISK	L	I	MITIGATION
Part 11 gap at FDA pre-inspection	Med	High	NICE Part 11 audit package + on-site validation; QA pre-review before Phase 2
MasterControl fails 4-min SLA	Low	Med	30-day burn-in with daily SLA reporting; rollback if SLA misses 2 consecutive days
NICE PS team delays start	Low	Med	Contract includes PS commitment date + \$50K/week delay penalty
UCCE end-of-support before complete	Low	High	Cisco extended-support secured through June 2027 as fallback (\$28K)
Acme staff capacity, parallel run	Med	Low	NICE PS provides supplementary L1 support during weeks 1–6 of each phase

### DECISION REQUEST

We request approval to execute the NICE CXone contract as negotiated. The contract draft is available for legal review. Suggested decision path:

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<b>THIS WEEK</b>	<b>Legal review</b> of the negotiated contract. Cardinal Source available to walk through provisions.
<b>BY SEP 17</b>	<b>Board IT Subcommittee</b> approval.
<b>BY SEP 24</b>	<b>Contract execution.</b>
<b>OCT 14</b>	<b>Implementation kickoff</b> per the plan in Exhibit 2.

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### SOURCING RELATIONSHIP DISCLOSURE

#### FULL TRANSPARENCY

The Cardinal Source receives a residual commission from NICE on this contract – 5.2% of monthly recurring revenue for the duration of the term, totaling approximately **\$108,000 per year**. This commission is built into NICE's pricing structure regardless of advisor involvement and is paid by NICE, not by Acme. Full disclosure available on request.

### ALTERNATIVE

If contract negotiation with NICE cannot deliver the negotiated terms shown above, or if PS-team capacity creates an unacceptable delay, **Genesys Cloud remains a qualified alternative**. Cardinal Source can re-engage Genesys within 5 business days. Decision authority is retained by the VP, Information Technology.

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END OF DECISION MEMO · STAGE 4 OF 4 · END OF DELIVERABLES PACKAGE

